



Analytical investigation for crack effect on unstable pipe conveying fluid

Mohammed Maan Kirmasha, Muhannad Al-Waily

Department of Mechanical Engineering, Faculty of Engineering, University of Kufa, Iraq.

Received 25 Dec. 2021; Received in revised form 30 Apr. 2022; Accepted 15 May 2022; Available online 1 Aug. 2022

Abstract

Pipe applications are important and widely used applications in all industrial fields because pipes are used in many fields such as water, oil, gas, etc. It was therefore necessary to highlight the study of the pipes and the problems faced by them. In this study, the problem of controlling the vibration produced by the flow of fluids within the pipes was discussed. The research included studying the amount of stability of the pipes, in addition to, the effect of crack was investigated on the level of stability Confidentiality and vibration of the pipes in various regions and dimension the crack and depth of the crack. The results of this study were obtained by deriving the differential equations of the pipes with crack and without crack and for the different types of fixation (simply supported, cantilever, and fixed from one edge and spring and damper from other edge). Through the derivation of the differential equations of the movement and dealing with them for the purpose of reaching the general equation so as to facilitate conversion within the state space and analysis of equations. The final equations are programmed and the results are found for the pipes. Vibration control is performed by increasing the pressures through the differential pressure connect to the system. To conclude of the results show that the addition of damping vibration increase in the stability of the pipes during the flow. In addition, the adoption of the frequency (imaginary), which indicates the stability of the pipes where the occurrence of the lead leads to a decrease in frequency and this, leads to increased instability of the pipes with crack. It appears that the increasing stability by adding damping vibrations to the pipe network.

Copyright © 2022 International Energy and Environment Foundation - All rights reserved.

Keywords: Control pipe; Unstable pipe; Crack pipe; Analytical vibration pipe.

1. Introduction

Circular and noncircular fluid flow in pipes is frequently encountered in practice. The cold and hot water used in our houses are pumped in through the pipes. Tap water in a city spreads out through extensive networks of piping. By large pipelines natural gas and oil flow around hundreds of miles' flow in the same way that blood is carried throughout our bodies by veins and arteries. Similarity, the cooling water in a machine or an engine flows by hoses into the pipes where it is cooled as it flows in the radiator. Fluid flow could be either internal or external, according to whether the fluid is enforced to flow in a conduit or over a surface. External and internal flows demonstrate very different properties. By passing the fluid inside the pipes, the following effects may appear. All or some effects can be achieved depending on the state variable [1],

1. Effect of pressure: It is produced by the difference in fluid pressure inside the pipe. This effect can be shown as a static compressive force working transversely on the pipe.
2. Effect of centrifugal force: These effects of the pipe curvature which cause change in the momentum of the fluid.
3. Effects of Coriolis force: this effect comes from rotation liquid element when translates horizontally to change the movement of the pipe. In this situation, the liquid acts as a damping technique. Within certain limits of the speed of this fluid damping is positive and tends to decay vibration. At huge speeds, the damping becomes negative and increases the oscillation leading to significant growth in capacitance, so the pipe loses its stability by another type of sensitivity called flutter.

Vibration is defined as a continuous from -and -to motion from a position of equilibrium. In a piping system, there are many reasons that lead to vibration. Few basic reasons could cause the vibration. There is a variety of mechanisms of excitation which can exist in a piping system that could lead to vibration and eventually fail due to fatigue. Some of these causes are, as each type of flow has a mechanism in vibration and the following Figure 1, shows the vibration mechanism,

1. Vibration induced by flow: appear from the flowing fluid.
2. Equipment mechanical forces: caused by the forces of excitation of rotary and reciprocating equipment like compressors, pumps, etc.
3. Pulsations of pressure of reciprocating equipment.
4. Excitations of high Acoustic frequency generated by valves of relief, orifice plates or control valves.
5. Momentum changes or water hammer (Surge) due to closure of sudden valve.
6. Cavitation or collapse of vapor bubble via pressure localized drop.
7. Because of sudden fluid flashing.
8. Disturbances of periodic pressure during a flow passing the branch dead end instrumental/connection items.

There are number of researchers who study the situation and reach a general equation for the movement of the fluid inside the pipe. At the same time there are researchers, who study crack effects extensively, R.T. Faal et. al, 2011, [2], the basic conclusions of this paper can be listed as the first natural frequencies of dimensionless coupled system are augmented by stiffness growth of elastic support, pipe rigidity and by decreasing internal density of fluid and velocity, diameter of inner pipe (with continuous thickness) length of beam and the second in the analysis of stability of pipe vibration where the parameter β plays a significant role. After these, M. J. Jweeg et. al., 2015, [3], one of the problems is the active control of the parametric resonance. To overcome it, units or elements of active control are designed under the barometric resonance. The stability of the pipes is determined primarily by the velocity of the liquid. The linear part is designed as a controller based on the linear quadratic theory and then the work of numerical control unit is examined. Also, at same year, M. J. Jweeg et. al., 2015, [4], using different fixations at a different speed in the pipe experiments to offer an alternative analysis of the dynamic behavior and stability of the Galerkin-based fluid transfer pipes to find natural frequencies. A special instrument is used for this purpose to verify the results and a numerical technique using FEM was used on ANSYS. The experimental results show a satisfactory agreement with those obtained from analytical and numerical methods.

M. Al-Waily et. al., 2017, [5], investigated the effect of the crack angle and flow velocity on the vibration characterizations of pipe. There, the investigation included calculated the natural frequency for the pipe with various crack angle and velocity flow by using numerical and experimental techniques. Then, M. J. Jweeg et. al., 2018, [6] this research investigates the effect of cracks into a simply supported pipe conveying fluid on the frequency and the response of the pipe. A laminar flow established according to Reynold's number calculation between 500 to 1500 with a flow velocity 1 m/sec. The MATLAB program is used to solve equations and using the finite element method (FEM) adopting COMSOL 5.2 program to verify the analytical results. And then it turns out that the increase in the size of crack decrease the frequency and the position of the crack into pipe has an effect on the frequency value of the pipe. This value becomes smaller when the crack position gets closer to the middle position. The developed analytical solution is powerful and cheap solution in dealing with the prediction of frequency for cracked and un-cracked pipes conveying fluid. The comparison of the results has shown a maximum percentage of discrepancy between the developed solution and the numerical prediction is (5.53%).

At 2019 to 2020, [7-11], D. S. Hussein and M. Al-Waily, studied the control and pipe stability for pipe with different pipe supported and used various stability techniques. There, the state-space, bode diagram, Nyquist's, and root locus were used to evaluated the control stability for pipe induced vibration, in

addition to, used the experimental techniques to calculate the natural frequency and pipe response with various flow parameters effect.

From the above-mentioned literature, it is obvious that a considerable amount of research in this area has been done in recent years. All these researchers provided a basic understanding of the vibrations and control that occur in the pipeline systems used in different fields. In this work, the theoretical study includes the derivation of the general equation of the pipe and applies the boundary condition various fixes (Simply support, cantilever, fixed with spring damper) with no crack and with a crack at different locations and different crack dimensions (depth and position). For find values response and natural frequency values for each of the installation cases, which were mentioned.

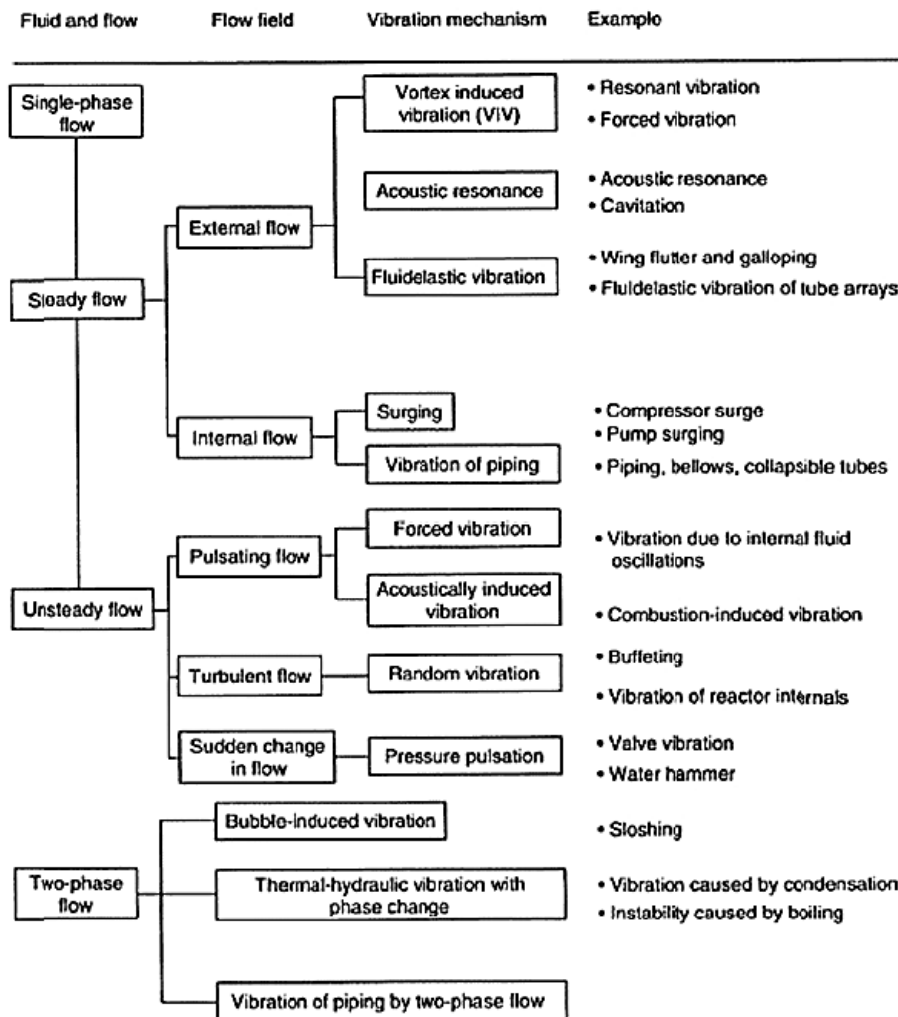


Figure 1. Vibration Mechanism.

2. Control System

A control system manages, commands, regulates, or directs the conduct of other systems or devices by means control loops. Control Systems can be classified as open loop control and closed loop control. In the system of open-loop control, the control action from the controller is self-governing of the variable of process. Central heating boiler that is only controlled by a timer is an example of this. The on/off switching is the control action. The variable of process is the building temperature. Heat is applied in this controller for a constant time irrespective with the building temperature, [12]. In a system of closed-loop control, the action of control from the controller is reliant on the actual and desired variable of process. In the analogy of the boiler, this could use a thermostat for monitoring the temperature of building, and give a signal as feedback to make sure that the controller output keeps the temperature of building to the temperature set on thermostat device. A controller of closed loop has a feedback loop that makes sure the controller exerts an action of control to control a variable of process at the same value of that as the set point. Therefore, controllers of closed-loop are also known as feedback controllers, [12].

2.1. State Space Control System

The state space model of Linear Time-Invariant (LTI) system can be represented as,

$$\begin{aligned} \dot{x} &= Ax + Bu \\ y &= cx + Du \end{aligned} \quad (1)$$

The first and the second formulas are termed as state equation and output equation. Where, x and \dot{x} are referring to vector of the state vector and the differential state vector respectively.

U and Y are referring to vector of the input and output respectively.

A is the matrix for the system.

C and B are the matrices for the output and the input.

D represent the matrix of feed-forward.

When,

X : is the n dimensional state vector $x = \begin{bmatrix} x_1 \\ x_2 \\ \vdots \\ x_n \end{bmatrix}$,

U : is the m dimensional input vector $= \begin{bmatrix} u_1 \\ u_2 \\ \vdots \\ u_n \end{bmatrix}$.

A : is the $n \times n$ system matrix $A = \begin{bmatrix} a_{11} & a_{12} & \dots & a_{1n} \\ a_{21} & a_{22} & \dots & a_{2n} \\ \vdots & \vdots & \ddots & \vdots \\ a_{n1} & a_{n2} & \dots & a_{nm} \end{bmatrix}$

B : is the $n \times M$ control matrix $B = \begin{bmatrix} b_{11} & \dots & b_{1m} \\ b_{21} & \dots & b_{2m} \\ \vdots & \ddots & \vdots \\ b_{n1} & \dots & b_{nm} \end{bmatrix}$

C : is the output matrix $B = [c_1 \ c_2 \ \dots \ c_n]$

State equation from transfer functions Consider the general differential equation,

$$\frac{d^n y}{dt^n} + a_{n-1} \frac{d^{n-1} y}{dt^{n-1}} + \dots + a_1 \frac{dy}{dt} + a_0 y = b_{n-1} \frac{d^{n-1} u}{dt^{n-1}} + \dots + b_1 \frac{du}{dt} + b_0 y \quad (2)$$

This equation can be represented by the transfer function shown in figure 2.

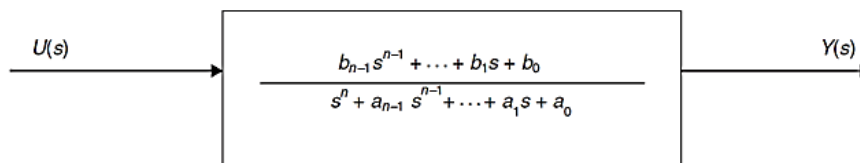


Figure 2. The transfer function.

And for conversion the transfer function to state space we follow the following by reaching an Eq. 3,

$$\dot{x}_1 = x_2, \dot{x}_2 = x_3, \dots, \dot{x}_n = -a_0 x_1 - a_1 x_2 - \dots - a_{n-1} x_n + u$$

And the output equation,

$$y = -b_0x_1 - b_1x_2 - \dots - b_{n-1}x_n$$

Then the state equation is,

$$\begin{bmatrix} \dot{x}_1 \\ \dot{x}_2 \\ \vdots \\ \dot{x}_{n-1} \\ \dot{x}_n \end{bmatrix} = \begin{bmatrix} 0 & 1 & 0 & \dots & 0 \\ 0 & 0 & 1 & \dots & 0 \\ \vdots & \vdots & \vdots & \ddots & \vdots \\ 0 & 0 & 0 & \dots & 1 \\ -a_0 & -a_1 & -a_2 & \dots & -a_{n-1} \end{bmatrix} \begin{bmatrix} x_1 \\ x_2 \\ \vdots \\ x_{n-1} \\ x_n \end{bmatrix} + \begin{bmatrix} 0 \\ 0 \\ \vdots \\ 0 \\ 1 \end{bmatrix} u \quad (3)$$

The state –space representation in The previous equation (3-29) is called the controllable canonical form and the output equation is,

$$y = [b_0 \quad b_1 \quad b_2 \quad \dots \quad b_{n-1}] \begin{bmatrix} x_1 \\ x_2 \\ x_3 \\ \vdots \\ x_n \end{bmatrix}, \text{ Here } D = 0.$$

Therefore, the state space parameters equation can be calculating by solution for general equation of motion for pipe with and without crack, for various boundary conditions, [13-25]. So, the solution for general equation of motion required applied for pipe boundary condition, [26-39], and then, calculate the pipe mode equation as a function of x-axis, [40-54], then subjected the mode pipe equation into general equation of motion for pipe with flow effect and using orthogonality technique to solve the natural frequency for pipe, [55-68], and finally subjected the general solution for equation of motion in Eq. 3, [69-78].

2.2. Pipe without Crack

For the purpose of reaching the state of space Eq. 3 requires the process of multiplying the equations that are derived for each case of installation (Simply support, cantilever, fixed with spring damper) taken in the y_x and then the integration process for the purpose of disposal of all existing X to the general equation for the purpose of easy conversion and be ready for use in the program to use the Matlab simulation and implementation of the concept of servo,

$$EI \frac{\partial^4 w}{\partial x^4} + 2m_f V \frac{\partial^2 w}{\partial t \partial x} + (m_f + m_p) \frac{\partial^2 w}{\partial t^2} = -(m_f V^2 + p_i A) \frac{\partial^2 w}{\partial x^2} \quad (4)$$

$$EI \frac{\partial^4 w}{\partial x^4} w_t + m_2 \frac{\partial^2 w}{\partial t \partial x} + m_3 w_x \frac{\partial^2 w}{\partial t^2} = -m_1 \frac{\partial^2 w}{\partial x^2} w_t \quad (5)$$

Where, $m_1 = (m_f V^2 + p_i A)$, $m_2 = 2m_f V$, $m_3 = (m_f + m_p)$
now, multiply by, (y_x) ,

$$EI \int_0^1 y_x \frac{\partial^4 w}{\partial x^4} w_t dx + m_2 \int_0^1 y_x \frac{\partial^2 w}{\partial t \partial x} dx + m_3 \int_0^1 w_x^2 \frac{\partial^2 w}{\partial t^2} dx = -m_1 \int_0^1 y_x \frac{\partial^2 w}{\partial x^2} w_t dx \quad (6)$$

$$O_1 w_t + O_2 \dot{w} + O_3 \ddot{w} = O_4 w_t$$

$$O_3 \ddot{w} + O_2 \dot{w} + (O_1 + O_4) w_t = 0 \quad (\text{general equation of motion for state space}) \quad (7)$$

Where,

$$O_1 = EI \int_0^1 y_x \frac{\partial^4 w}{\partial x^4} dx, O_2 = m_2 \int_0^1 y_x \frac{\partial^2 w}{\partial t \partial x} dx, O_3 = m_3 \int_0^1 w_x^2 dx, O_4 = m_3 \int_0^1 w_x^2 \frac{\partial^2 y}{\partial t^2} dx$$

O_1, O_2, O_3, O_4 have been extracted for each case of installation (Simply support, cantilever, fixed with spring damper) that has been taken and converted into a space state. The following equations can be used Eq. 8, for simply support and Eq. 9, for cantilever and Eq. 10, for fixed with spring damper to reach for eq. 7 and after that will convert easily to Eq. 3. Then, Eq. 7 similar to Eq. 2, therefore, analysis of its Equation, Eq. 7 by control analysis for stat space as shown in Eq. 3,

$$w(x) = A \left(e^{-iax} \left(\sinh b_1 x + \frac{S_1}{S_2} \cosh b_1 x \right) + e^{iax} \left(S_3 \sin b_2 x - \frac{S_1}{S_2} \cos b_2 x \right) \right) \quad (8)$$

$$\text{Where, } S_1 = \left(e^{-ial} \sinh b_1 l - \frac{b_1}{b_2} e^{ial} \sin b_2 l \right), S_2 = \left(e^{-ial} \cosh b_1 l - e^{ial} \cos b_2 l + \frac{b_2}{ia} e^{ial} \sin b_2 l \right)$$

$$S_3 = \left(\frac{S_1 b_2}{S_2 ia} - \frac{b_1}{b_2} \right), S_4 = b_1^2 - a^2 - 2iab_1 \frac{S_1}{S_2}, S_5 = \frac{S_1}{S_2} b_1^2 - a^2 \frac{S_1}{S_2} - 2iab_1,$$

$$S_6 = 2 \frac{S_1}{S_2} b_2 ia - S_3 b_2^2 - a^2 S_3, S_7 = 2ia S_3 b_2 + \frac{S_1}{S_2} b_2^2 + a^2 \frac{S_1}{S_2}$$

And,

$$w(x) = A \left(e^{-iax} \left(\sinh b_1 x + \frac{S_1}{S_2} \cosh b_1 x \right) + e^{iax} \left(S_3 \sin b_2 x - \frac{S_1}{S_2} \cos b_2 x \right) \right) \quad (9)$$

Where,

$$S_1 = e^{-ial} \left((b_1^2 - a^2) \sinh b_1 l - 2iab_1 \cosh b_1 l \right) + e^{ial} \left((b_1 b_2 + \frac{b_1}{b_2} a^2) \sin b_2 l - 2iab_1 \cos b_2 l \right)$$

$$S_2 = \left(e^{-ial} (2iab_1 \sinh b_1 l - (b_1^2 - a^2) \cosh b_1 l) + e^{ial} \left(\left(\frac{2ia^3}{b_2} \right) \sin b_2 l - (b_2^2 - 3a^2) \cos b_2 l \right) \right)$$

$$S_3 = \left(\frac{S_1 2ia}{S_2 b_2} - \frac{b_1}{b_2} \right), S_4 = b_1^2 - a^2 - 2iab_1 \frac{S_1}{S_2}, S_5 = \frac{S_1}{S_2} b_1^2 - a^2 \frac{S_1}{S_2} - 2iab_1,$$

$$S_6 = 2 \frac{S_1}{S_2} b_2 ia - S_3 b_2^2 - a^2 S_3, S_7 = 2ia S_3 b_2 + \frac{S_1}{S_2} b_2^2 + a^2 \frac{S_1}{S_2}$$

Also,

$$w(x) = A \left(e^{-iax} \left(\sinh b_1 x - \frac{S_1}{S_2} \cosh b_1 x \right) - \left(\frac{b_1}{b_2} + \frac{S_1 2ia}{S_2 b_2} \right) e^{iax} \sin b_2 x - \cos b_2 x \right) \quad (10)$$

$$\text{Where, } s_1 = \left(e^{-iax} \left(\frac{b_1^2 \sinh b_1 x - iab_1 \cosh b_1 x}{b_1 ia \cosh b_1 x - a^2 \sinh b_1 x} \right) - e^{iax} \left(\frac{-b_1 b_2 \sin b_2 x + b_1 ia \cos b_2 x}{iab_1 \cos b_2 x - \frac{b_1}{b_2} a^2 \sin b_2 x} \right) \right)$$

$$s_2 = \left(e^{-iax} \left(\frac{b_1^2 \cosh b_1 x - iab_1 \sinh b_1 x}{b_1 ia \sinh b_1 x - a^2 \cosh b_1 x} \right) + e^{iax} \left(\frac{-iab_2 \sin b_2 x + (b_2^2 - 2a^2) \cos b_2 x}{a^2 \cos b_2 x + \left(iab_2 - \frac{2ia^3}{b_2} \right) \sin b_2 x} \right) \right)$$

$$s_3 = \left(b_1^2 + a^2 - \frac{s_1}{s_2} (b_1 ia - b_2 ia) \right), s_4 = \left(\frac{s_1}{s_2} (a^2 - b_1 b_2) - 2b_1 ia \right)$$

$$s_5 = \left(-\frac{b_1}{b_2} a^2 - b_1 b_2 - \frac{s_1}{s_2} \left(-2 \frac{a^3}{b_2} i - 2b_2 ia \right) \right), s_6 = (2b_1 i - a^2 + b_2^2)$$

2.3. Pipe with Crack

Because of the crack, there are two equations y for each case (Simply support, cantilever, fixed with spring damper) because of the division of the pipe where we need to use Fourier series equations for the purpose of representing one equation, so A Fourier series is an infinite series expansion in terms of trigonometric functions,

$$f(x) = y_x = a_0 + \sum_{n=1}^{\infty} (a_n \cos(nx) + b_n \sin(nx)) \quad (11)$$

Where,

$$a_0 = \frac{1}{2\pi} \left(\int_0^{l_1} w_{x1} dx + \int_{l_1}^l w_{x2} dx \right)$$

$$a_n = \frac{1}{\pi} \left(\int_0^{l_1} w_{x1} \cos(nx) dx + \int_{l_1}^l w_{x2} \cos(nx) dx \right)$$

$$b_n = \frac{1}{\pi} \left(\int_0^{l_1} w_{x1} \sin(nx) dx + \int_{l_1}^l w_{x1} \sin(nx) dx \right)$$

It is used Eq. 12 for simply support and Eq. 13 for cantilever and Eq. 14 for fixed with spring damper to Compensation in Eq. 11 after that Compensation to reach for Eq. 7 and after that will convert easily to Eq. 3. Then, subject Eq. 11 in Eq. 6 to get the general equation of motion for vibration beam with crack effect, and then solving its equation by stat space control techniques as presented in Eq. 3. Using the MATLAB program to apply Fourier equations series and then get one equation and then use this

equation orthogonality to be in a suitable format to convert to the equation of the state of space and as mentioned in the previous paragraph,

$$\begin{aligned}
 w_1(x) &= A \begin{pmatrix} (e^{-iax} \sinh b_1 x - \frac{b_1}{b_2} e^{iax} \sin b_2 x) + \\ S_{30} (e^{-iax} \cosh b_1 x - e^{iax} \cos b_2 x + \frac{b_2}{ia} e^{iax} \sin b_2 x) \end{pmatrix} \\
 w_2(x) &= A \begin{pmatrix} S_{28} \left(\frac{S_4}{S_6} (e^{ia(x-l_1)} \sin b_2(x-l_1) + S_3 e^{ia(x-l_1)} \cos b_2(x-l_1)) \right) + \\ S_{30} S_{29} \left(\frac{S_4}{S_6} (e^{ia(x-l_1)} \sin b_2(x-l_1) + S_3 e^{ia(x-l_1)} \cos b_2(x-l_1)) \right) + \\ \frac{S_7}{S_{10}} \left(\frac{S_5}{S_6} (e^{ia(x-l_1)} \sin b_2(x-l_1) + S_3 e^{ia(x-l_1)} \cos b_2(x-l_1)) \right) + \\ S_{30} \frac{S_8}{S_{10}} \left(\frac{S_5}{S_6} (e^{ia(x-l_1)} \sin b_2(x-l_1) + S_3 e^{ia(x-l_1)} \cos b_2(x-l_1)) \right) - \\ S_{28} \frac{S_9}{S_{10}} \left(\frac{S_5}{S_6} (e^{ia(x-l_1)} \sin b_2(x-l_1) + S_3 e^{ia(x-l_1)} \cos b_2(x-l_1)) \right) + \\ S_{30} S_{29} \frac{S_9}{S_{10}} \left(\frac{S_5}{S_6} (e^{ia(x-l_1)} \sin b_2(x-l_1) + S_3 e^{ia(x-l_1)} \cos b_2(x-l_1)) \right) \end{pmatrix} \tag{12}
 \end{aligned}$$

Where, $S_1 = \frac{e^{-ial_2} \sinh b_1 l_2}{e^{ial_2} \cos b_2 l_2}$, $S_2 = \frac{e^{-ial_2} \cosh b_1 l_2}{e^{ial_2} \cos b_2 l_2}$, $S_3 = \frac{\sin b_2 l_2}{\cos b_2 l_2}$

$$\begin{aligned}
 S_4 &= \left(-ia(-iae^{-ial_2} \sinh b_1 l_2 + b_1 e^{-ial_2} \cosh b_1 l_2) + b_1(-iae^{-ial_2} \cosh b_1 l_2 + b_1 e^{-ial_2} \sinh b_1 l_2) \right. \\
 &\quad \left. + S_1(ia(iae^{ial_2} \cos b_2 l_2 - b_2 e^{ial_2} \sin b_2 l_2) - b_2(e^{ial_2} \sin b_2 l_2 + b_2 e^{ial_2} \cos b_2 l_2)) \right) \\
 S_5 &= \left(-ia(-iae^{-ial_2} \cosh b_1 l_2 + b_1 e^{-ial_2} \sinh b_1 l_2) + b_1(e^{-ial_2} \sinh b_1 l_2 + b_1 e^{-ial_2} \cosh b_1 l_2) \right. \\
 &\quad \left. + S_2(ia(iae^{ial_2} \cos b_2 l_2 - b_2 e^{ial_2} \sin b_2 l_2) - b_2(iae^{ial_2} \sin b_2 l_2 + b_2 e^{ial_2} \cos b_2 l_2)) \right) \\
 S_6 &= \left(ia(e^{ial_2} \sin b_2 l_2 + b_2 e^{ial_2} \cos b_2 l_2) + b_2(e^{ial_2} \cos b_2 l_2 - b_2 e^{ial_2} \sin b_2 l_2) \right) + \\
 &\quad S_3((e^{ial_2} \cos b_2 l_2 - b_2 e^{ial_2} \sin b_2 l_2) - b_2(e^{ial_2} \sin b_2 l_2 + b_2 e^{ial_2} \cos b_2 l_2)) \\
 S_7 &= (e^{-ial_1} \sinh b_1 l_1 - \frac{b_1}{b_2} e^{ial_1} \sin b_2 l_1), S_8 = (e^{-ial_1} \cosh b_1 l_1 - e^{ial_1} \cos b_2 l_1 + \frac{b_2}{ia} e^{ial_1} \sin b_2 l_1) \\
 S_9 &= (S_1 - \frac{S_4}{S_6}), S_{10} = ((1 + S_2) - \frac{S_5}{S_6}), S_{11} = (iaS_1 - b_2 \frac{S_4}{S_6} - ia \frac{S_4}{S_6} S_3) \\
 S_{12} &= (b_2 \frac{S_4}{S_6} S_3 - ia \frac{S_4}{S_6} - b_2 S_1), S_{13} = (iaS_2 - b_2 \frac{S_5}{S_6} - ia \frac{S_5}{S_6} S_3), S_{14} = (b_2 \frac{S_5}{S_6} S_3 - ia \frac{S_5}{S_6} - b_2 S_2) \\
 S_{15} &= (b_1^2 - a^2), S_{16} = (iaS_{11} + b_2 S_{12}), S_{17} = (iaS_{12} + b_2 S_{11}), S_{18} = (iaS_{13} + b_2 S_{14}) \\
 S_{19} &= (S_{14} - b_2 S_{13} S_{14}), S_{20} = \left((-a^2 + b_1^2) e^{-ial_1} \sinh b_1 l_1 - 2iab_1 e^{-ial_1} \cosh b_1 l_1 - \right. \\
 &\quad \left. 2iab_1 e^{ial_1} \cos b_2 l_1 + (b_1 + a^2 \frac{b_2}{b_2}) e^{ial_1} b_2 \sin b_2 l_1 \right) \\
 S_{21} &= \left((b_1^2 + a^2) e^{-ial_1} \cosh b_1 l_1 - 2ia b_1 e^{-ial_1} \sinh b_1 l_1 + \right. \\
 &\quad \left. b_2 e^{ial_1} \sin b_2 l_1 + (\frac{b_2^2}{ia} - 3a^2 + b_2^2) e^{ial_1} \cos b_2 l_1 \right) \\
 S_{22} &= (-2iab_1 + S_{16}), S_{23} = (S_{15} + S_{18}) \\
 S_{24} &= \left((ia(a^2 - b_1^2) - 2iab_1^2) e^{-ial_1} \sinh b_1 l_1 + ((b_1^3 - a^2 b_1) - 2a^2 b_1) e^{-ial_1} \cosh b_1 l_1 \right. \\
 &\quad \left. + (2a^2 b_1 + b_2(b_1 + a^2 \frac{b_2}{b_2})) e^{ial_1} \cos b_2 l_1 + (2iab_1 b_2 + ia(b_1 + a^2 \frac{b_2}{b_2})) e^{ial_1} \sin b_2 l_1 \right) \\
 S_{25} &= \left((-ia(b_1^2 + a^2) - 2iab_1^2) e^{-ial_1} \cosh b_1 l_1 + (b_1(b_1^2 + a^2) - 2a^2 b_1) e^{-ial_1} \sinh b_1 l_1 + \right. \\
 &\quad \left. (iab_2 - (\frac{b_2^3}{ia} + b_2^3 - 3a^2 b_2)) e^{ial_1} \sin b_2 l_1 + ((\frac{b_2^2}{i} + ab_2^2 - 3a^3) i + b_2^2) e^{ial_1} \cos b_2 l_1 \right) \\
 S_{26} &= ((b_1 S_{15} - 2a^2 b_1) + (iaS_{16} + b_2 S_{17})), S_{27} = (-2iab_1^2 + iaS_{15}) + (iaS_{18} + b_2 S_{19})
 \end{aligned}$$

$$S_{28} = \frac{(S_{20} S_7 S_{23})}{(S_{22} S_4 S_{22})}, S_{29} = \frac{(S_8 S_{23} + S_{21})}{(S_{10} S_{22} + S_{22})}, S_{30} = \frac{(S_{28} S_{26} - S_{28} S_{10} S_{27} + S_7 S_{27} - S_{24})}{(S_{25} S_{10} S_{27} - S_{29} S_{26} - S_{29} S_{10} S_{27})}$$

And,

$$w_1(x) = A \left(\left(e^{-iax} \sinh b_1 x - \frac{b_1}{b_2} e^{iax} \sin b_2 x \right) + \frac{\alpha_{20}}{\alpha_{19}} \left(e^{-iax} \cosh b_1 x + e^{iax} \left(\frac{2ai}{b_2} \sin b_2 x - \cos b_2 x \right) \right) \right)$$

$$w_2(x) = A \left(\frac{Z_1}{\alpha_{10}} (e^{-iax} \sinh b_1 (x - l_1) + \alpha_1 e^{iax} \sin b_2 (x - l_1) + (\alpha_2 - \alpha_3) e^{iax} \cos b_2 (x - l_1)) + \frac{Z_2}{\alpha_{10}} (e^{-iax} \cosh b_1 (x - l_1) + \alpha_4 e^{iax} \sin b_2 (x - l_1) + (\alpha_5 + \alpha_6) e^{iax} \cos b_2 (x - l_1)) \right) \quad (13)$$

$$\text{Where, } S1 = ((b_1^2 - a^2) \sinh b_1 l_2 - 2iab_1 \cosh b_1 l_2), S2 = ((b_1^2 - a^2) \cosh b_1 l_2 - 2iab_1 \sinh b_1 l_2)$$

$$S3 = ((a^2 + b_2^2) \sin b_2 l_2 - 2iab_2 \cos b_2 l_2), S4 = ((a^2 + b_2^2) \cos b_2 l_2 + 2iab_2 \sin b_2 l_2)$$

$$S5 = ((-2iab_1^2 - ia(b_1^2 - a^2)) \sinh b_1 l_2 + (b_1(b_1^2 - a^2) - 2a^2 b_1) \cosh b_1 l_2)$$

$$S6 = ((b_1(b_1^2 - a^2) - 2a^2 b_1) \sinh b_1 l_2 - (ia(b_1^2 - a^2) + iab_1^2) \cosh b_1 l_2)$$

$$S7 = ((ia(a^2 + b_2^2) - 2iab_2^2) \sin b_2 l_2 + (b_2(a^2 + b_2^2) + 2a^2 b_2) \cos b_2 l_2)$$

$$S8 = ((ia(a^2 + b_2^2) + 2iab_2^2) \cos b_2 l_2 - (b_2(a^2 + b_2^2) + 2a^2 b_2) \sin b_2 l_2)$$

$$S9 = \left(S5 - \frac{S1S8}{S4} \right), S10 = \left(S6 - \frac{S2S8}{S4} \right), S11 = \left(S7 - \frac{S3S8}{S4} \right), \alpha_1 = \frac{e^{-2ial_2 S9}}{S11}, \alpha_2 = \frac{e^{-ial_2 S1}}{S4}, \alpha_3 = \frac{e^{-ial_2 S3S9}}{(S4)S11}$$

$$\alpha_4 = \frac{e^{-2ial_2 S10}}{S11}, \alpha_5 = \frac{e^{-ial_2 S2}}{S4}, \alpha_6 = \frac{e^{-ial_2 S3S10}}{(S4)S11}, \alpha_7 = \left(e^{-ial_1} \sinh b_1 l_1 - \frac{b_1}{b_2} e^{iax} \sin b_2 x \right)$$

$$\alpha_8 = \left(e^{-ial_1} \cosh b_1 l_1 + e^{ial_1} \left(\frac{2ai}{b_2} \sin b_2 l_1 - \cos b_2 l_1 \right) \right), \alpha_9 = A_2 (\alpha_2 - \alpha_3) e^{ial_1}$$

$$\alpha_{10} = (e^{-ial_1} + (\alpha_5 + \alpha_6) e^{ial_1}), \alpha_{11} = \left((-a^2 + b_1^2) e^{-ial_1} \sinh b_1 l_1 - 2iab_1 e^{-ial_1} \cosh b_1 l_1 - 2iab_1 e^{ial_1} \cos b_2 l_1 + (b_1 + a^2 \frac{b_1}{b_2}) e^{ial_1} b_2 \sin b_2 l_1 \right)$$

$$\alpha_{12} = \left((b_1^2 + a^2) e^{-ial_1} \cosh b_1 l_1 - 2iab_1 e^{-ial_1} \sinh b_1 l_1 - \frac{2a^3 i}{b_2} e^{ial_1} \sin b_2 l_1 + (-3a^2 + b_2^2) e^{ial_1} \cos b_2 l_1 \right)$$

$$\alpha_{13} = B_2 ((b_1^2 - a^2) e^{-ial_1} + ((2iab_2 \alpha_4 - a^2 (\alpha_5 + \alpha_6) - b_2^2 (\alpha_5 + \alpha_6)) e^{ial_1})$$

$$\alpha_{14} = (-2iab_1 e^{-ial_1} + (2ia\alpha_1 b_2 - a^2 (\alpha_2 - \alpha_3) - b_2^2 (\alpha_2 - \alpha_3)) e^{ial_1})$$

$$\alpha_{15} = \left((ia(a^2 - b_1^2) - 2iab_1^2) e^{-ial_1} \sinh b_1 l_1 + ((b_1^3 - a^2 b_1) - 2a^2 b_1) e^{-ial_1} \cosh b_1 l_1 + (2a^2 b_1 + b_2(b_1 b_2 + a^2 b_1)) e^{ial_1} \cos b_2 l_1 + (2iab_1 b_2 + ia(b_1 b_2 + a^2 b_1)) e^{ial_1} \sin b_2 l_1 \right)$$

$$\alpha_{16} = \left((-ia(b_1^2 + a^2) - 2iab_1^2) e^{-ial_1} \cosh b_1 l_1 + (b_1(b_1^2 + a^2) - 2a^2 b_1) e^{-ial_1} \sinh b_1 l_1 + \left(\frac{2a^4}{b_2} - (b_2^3 - 3a^2 b_2) \right) e^{ial_1} \sin b_2 l_1 + ((ab_2^2 - 3a^3) i - 2ia^3 b_2) e^{ial_1} \cos b_2 l_1 \right)$$

$$\alpha_{17} = (b_1(b_1^2 - a^2) - 2a^2 b_1) e^{-ial_1} + e^{ial_1} \left(\frac{ia(2ia\alpha_1 b_2 - a^2 (\alpha_2 - \alpha_3) - b_2^2 (\alpha_2 - \alpha_3)) + b_2(-a^2 \alpha_1 - \alpha_1 b_2^2 - iab_2 (\alpha_2 - \alpha_3))}{b_2(-a^2 \alpha_1 - \alpha_1 b_2^2 - iab_2 (\alpha_2 - \alpha_3))} \right)$$

$$\alpha_{18} = ((-2iab_1^2 - ia(b_1^2 - a^2)) e^{-ial_1} + \left(\frac{iae^{ial_1} (2iab_2 \alpha_4 - a^2 (\alpha_5 + \alpha_6) - b_2^2 (\alpha_5 + \alpha_6)) + b_2(-a^2 \alpha_4 - b_2^2 \alpha_4 - 2iab_2 (\alpha_5 + \alpha_6))}{b_2(-a^2 \alpha_4 - b_2^2 \alpha_4 - 2iab_2 (\alpha_5 + \alpha_6))} \right))$$

$$\alpha_{19} = \left(1 - \frac{(\alpha_{17}) (\frac{\alpha_{12} + \alpha_9 \alpha_{13}}{\alpha_{10} \alpha_{14}})}{1 + \frac{\alpha_9 \alpha_{13}}{\alpha_{10} \alpha_{14}}} - \frac{(\alpha_9 \alpha_{13}) (\frac{\alpha_{12} + \alpha_9 \alpha_{13}}{\alpha_{10} \alpha_{14}})}{1 + \frac{\alpha_9 \alpha_{13}}{\alpha_{10} \alpha_{14}}} - \frac{\alpha_8}{\alpha_{10}} \left(\frac{\alpha_{13}}{\alpha_{16}} \right) \right)$$

$$\alpha_{20} = \left(\frac{(\alpha_{11} - \alpha_7 \alpha_{13})}{1 + \frac{\alpha_9 \alpha_{13}}{\alpha_{10} \alpha_{14}}} + \frac{\alpha_7}{\alpha_{10}} \left(\frac{\alpha_{13}}{\alpha_{16}} \right) - \frac{(\alpha_{11} - \alpha_7 \alpha_{13})}{1 + \frac{\alpha_9 \alpha_{13}}{\alpha_{10} \alpha_{14}}} - \frac{\alpha_{15}}{\alpha_{16}} \right)$$

$$\gamma = (-iae^{-ial_1} + b_2 \alpha_4 e^{ial_1} + ia(\alpha_5 + \alpha_6) e^{ial_1}), \gamma_1 = (b_1 e^{-ial_1} + \alpha_1 b_2 e^{ial_1} + ia(\alpha_2 - \alpha_3) e^{ial_1})$$

$$\gamma_2 = \left(\left((-iae^{-ial_1} \sinh b_1 l_1 + b_1 e^{-ial_1} \cosh b_1 l_1) - \frac{b_1}{b_2} (iae^{ial_1} \sin b_2 l_1 + b_2 e^{ial_1} \cos b_2 l_1) \right) + \frac{\alpha_{20}}{\alpha_{19}} \left((-iae^{-ial_1} \cosh b_1 l_1 + b_1 e^{-ial_1} \sinh b_1 l_1) + \left(\frac{2a^2 i^2}{b_2} e^{ial_1} \sin b_2 l_1 + 2iae^{ial_1} \cos b_2 l_1 \right) - (iae^{ial_1} \cos b_2 l_1 - b_2 e^{ial_1} \sin b_2 l_1) \right) \right)$$

$$\gamma_3 = (-2iab_1 e^{-ial_1} + (2ia\alpha_1 b_2 - a^2 (\alpha_2 - \alpha_3) - b_2^2 (\alpha_2 - \alpha_3)) e^{ial_1})$$

$$\begin{aligned} \gamma_4 &= ((b_1^2 - a^2)e^{-ial_1} + (2iab_2\alpha_4 - a^2(\alpha_5 + \alpha_6) - b_2^2(\alpha_5 + \alpha_6))e^{ial_1}) \\ Z_1 &= \frac{\left(\frac{\alpha_{11}}{\alpha_{14}} - \frac{\alpha_7\alpha_{13}}{\alpha_{10}\alpha_{14}}\right)}{\left(1 + \frac{\alpha_9\alpha_{13}}{\alpha_{10}\alpha_{14}}\right)} + \frac{\alpha_{20}\left(\frac{\alpha_{12}}{\alpha_{14}} + \frac{\alpha_8\alpha_{13}}{\alpha_{10}\alpha_{14}}\right)}{\left(1 + \frac{\alpha_9\alpha_{13}}{\alpha_{10}\alpha_{14}}\right)}, Z_2 = \left(\alpha_7 + \frac{\alpha_{20}}{\alpha_{19}}\alpha_8 - \frac{\left(\frac{\alpha_{11}}{\alpha_{14}} - \frac{\alpha_7\alpha_{13}}{\alpha_{10}\alpha_{14}}\right)}{\left(1 + \frac{\alpha_9\alpha_{13}}{\alpha_{10}\alpha_{14}}\right)} + \frac{\alpha_{20}\left(\frac{\alpha_{12}}{\alpha_{14}} + \frac{\alpha_8\alpha_{13}}{\alpha_{10}\alpha_{14}}\right)}{\left(1 + \frac{\alpha_9\alpha_{13}}{\alpha_{10}\alpha_{14}}\right)}\right) \\ Z_3 &= \frac{\left(\frac{\alpha_{11}}{\alpha_{14}} - \frac{\alpha_7\alpha_{13}}{\alpha_{10}\alpha_{14}}\right)}{\left(1 + \frac{\alpha_9\alpha_{13}}{\alpha_{10}\alpha_{14}}\right)}, Z_4 = \frac{\alpha_{20}}{\alpha_{19}} \frac{\left(\frac{\alpha_{12}}{\alpha_{14}} + \frac{\alpha_8\alpha_{13}}{\alpha_{10}\alpha_{14}}\right)}{\left(1 + \frac{\alpha_9\alpha_{13}}{\alpha_{10}\alpha_{14}}\right)} \end{aligned}$$

Also,

$$\begin{aligned} w_1(x) &= A \left(\left(e^{-iax} \sinh b_1 x - \frac{b_1}{b_2} e^{iax} \sin b_2 x \right) + \frac{\alpha_{27}}{\alpha_{28}} \left(e^{-iax} \cosh b_1 x + e^{iax} \left(\frac{2ai}{b_2} \sin b_2 x - \cos b_2 x \right) \right) \right) \\ w_2(x) &= A \left(\begin{aligned} & \left(\alpha_{21} + \frac{\alpha_{27}}{\alpha_{28}} \alpha_{21} \right) \left(e^{-iax} \sinh b_1 (x - l_1) - \alpha_0 e^{iax} \sin b_2 (x - l_1) + \right. \\ & \left. \alpha_1 e^{iax} \cos b_2 (x - l_1) + \alpha_2 e^{iax} \cos b_2 (x - l_1) \right) + \\ & \left(\alpha_{16} + \frac{\alpha_{27}}{\alpha_{28}} \alpha_{17} - \alpha_{21} \alpha_{18} - \frac{\alpha_{27}}{\alpha_{28}} \alpha_{21} \alpha_{18} \right) \left(e^{-iax} \cosh b_1 (x - l_1) - \alpha_4 e^{iax} \sin b_2 (x - l_1) \right. \\ & \left. + \alpha_3 \cos b_2 (x - l_1) + \alpha_5 \cos b_2 (x - l_1) \right) \end{aligned} \right) \end{aligned} \tag{14}$$

Where, $S1 = ((b_1^2 - a^2) \sinh b_1 l_2 - 2iab_1 \cosh b_1 l_2)$, $S2 = ((b_1^2 - a^2) \cosh b_1 l_2 - 2iab_1 \sinh b_1 l_2)$

$S3 = ((a^2 + b_2^2) \sin b_2 l_2 - 2iab_2 \cos b_2 l_2)$, $S4 = ((a^2 + b_2^2) \cos b_2 l_2 + 2iab_2 \sin b_2 l_2)$

$S5 = E I e^{i\Omega t} e^{-ial_2} ((-2iab_1^2 - ia(b_1^2 - a^2)) \sinh b_1 l_2 + (b_1(b_1^2 - a^2) - 2a^2 b_1) \cosh b_1 l_2)$

$S6 = E I e^{i\Omega t} e^{-ial_2} ((b_1(b_1^2 - a^2) - 2a^2 b_1) \sinh b_1 l_2 - (ia(b_1^2 - a^2) + iab_1^2) \cosh b_1 l_2)$

$S7 = E I e^{i\Omega t} e^{ial_2} ((ia(a^2 + b_2^2) - 2iab_2^2) \sin b_2 l_2 + (b_2(a^2 + b_2^2) + 2a^2 b_2) \cos b_2 l_2)$

$S8 = E I e^{i\Omega t} e^{ial_2} ((ia(a^2 + b_2^2) + 2iab_2^2) \cos b_2 l_2 - (b_2(a^2 + b_2^2) + 2a^2 b_2) \sin b_2 l_2)$

$\theta_1 = (S5 - \theta_4 e^{-iax} \sinh b_1 l_2 - \theta_5 + \theta_6 e^{iax} \cos b_2 l_2)$,

$\theta_2 = (S6 - \theta_4 e^{-iax} \cosh b_1 l_2 + \theta_7 + \theta_8 e^{iax} \cos b_2 l_2)$

$\theta_3 = (S7 + \theta_4 e^{iax} \sin b_2 l_2 + \theta_9 - \theta_{10} e^{iax} \cos b_2 l_2)$

$\theta_4 = (ke^{i\Omega t} + ci\Omega e^{i\Omega t})$, $\theta_5 = -e^{-ial_2} S1 \frac{S8}{S4}$, $\theta_6 = (e^{-ial_2} S1 \frac{k}{S4} e^{i\Omega t} + e^{-ial_2} S1 \frac{c}{S4} i\Omega e^{i\Omega t})$

$\theta_7 = \theta_4 = (ke^{i\Omega t} + ci\Omega e^{i\Omega t})$, $\theta_7 = -e^{-ial_2} S2 \frac{S8}{S4}$, $\theta_8 = (e^{-ial_2} e^{i\Omega t} S2 \frac{k}{S4} + e^{-ial_2} S2 \frac{c}{S4} i\Omega e^{i\Omega t})$

$\theta_4 = (ke^{i\Omega t} + ci\Omega e^{i\Omega t})$, $\theta_9 = e^{ial_2} S3 \frac{S8}{S4}$, $\alpha_0 = \frac{\theta_1}{\theta_5}$, $\alpha_1 = e^{-ial_2} \frac{S1}{S4}$, $\alpha_2 = \alpha_0 e^{ial_2} \frac{S3}{S4}$, $\alpha_3 = e^{-ial_2} \frac{S2}{S4}$

$\alpha_4 = \frac{\theta_2}{\theta_5}$, $\alpha_5 = \alpha_4 e^{ial_2} \frac{S3}{S4}$, $\alpha_6 = (b_1(b_1^2 - a^2) - 2a^2 b_1)$, $\alpha_7 = (2iab_1^2 + ia(b_1^2 - a^2))$

$\alpha_8 = \left(\begin{aligned} & ia((-a^2\alpha_0 + ib_2\alpha\alpha_1 + ib_2\alpha\alpha_2) + (ia\alpha_1 b_2 - \alpha_0 b_2^2 + ia\alpha_2 b_2)) \\ & - b_2(-a^2\alpha_0 + ib_2\alpha\alpha_1 + ib_2\alpha\alpha_2) + (ia\alpha_1 b_2 - \alpha_0 b_2^2 + ia\alpha_2 b_2) \end{aligned} \right)$

$\alpha_9 = \left(\begin{aligned} & -b_2((-a^2\alpha_0 + ib_2\alpha\alpha_1 + ib_2\alpha\alpha_2) + (ia\alpha_1 b_2 - \alpha_0 b_2^2 + ia\alpha_2 b_2)) - \\ & ia((-a^2\alpha_0 + ib_2\alpha\alpha_1 + ib_2\alpha\alpha_2) + (ia\alpha_1 b_2 - \alpha_0 b_2^2 + ia\alpha_2 b_2)) \end{aligned} \right)$

$\alpha_{10} = (ia(-\alpha_3 b_2 - \alpha_5 b_2 - ia\alpha_4) + \alpha_4 b_2^2)$, $\alpha_{11} = (b_2(-\alpha_3 b_2 - \alpha_5 b_2 - ia\alpha_4) - ia\alpha_4 b_2)$

$\alpha_{12} = (ia\alpha_{10} - b_2\alpha_{11})$, $\alpha_{13} = (\alpha_{10} b_2 + ia\alpha_{11})$, $\alpha_{14} = (ia(b_1^2 - a^2) + 2iab_2^2)$

$\alpha_{15} = (b_1(b_1^2 - a^2) - 2a^2 b_1)$, $\alpha_{16} = \frac{(e^{-ial_1} \sinh b_1 l_1 - \frac{b_1}{b_2} e^{ial_1} \sin b_2 l_1)}{(e^{-ial_1} + \alpha_8 + \alpha_5)}$

$\alpha_{17} = \frac{(e^{-ial_1} \cosh b_1 l_1 + e^{ial_1} (\frac{2ai}{b_2} \sin b_2 l_1 - \cos b_2 l_1))}{(e^{-ial_1} + \alpha_8 + \alpha_5)}$, $\alpha_{18} = \frac{(\alpha_1 e^{ial_1} + \alpha_2 e^{ial_1})}{(e^{-ial_1} + \alpha_8 + \alpha_5)}$

$\alpha_{18b} = \frac{((-a^2 + b_2^2) e^{-ial_1} \sinh b_1 l_1 - 2iab_1 e^{-ial_1} \cosh b_1 l_1 - 2iab_1 e^{ial_1} \cos b_2 l_1 + (b_1 + a^2 \frac{b_1}{b_2}) e^{ial_1} b_2 \sin b_2 l_1)}{(-2iab_1 e^{-ial_1} + ((-a^2\alpha_1 - ia\alpha_0 b_2 - a^2\alpha_2) - (ia\alpha_0 b_2 + b_2^2\alpha_1 + b_2^2\alpha_2)) e^{ial_1})}$

$\alpha_{19} = \frac{((b_1^2 + a^2) e^{-ial_1} \cosh b_1 l_1 - 2iab_1 e^{-ial_1} \sinh b_1 l_1 - \frac{2a^3 b_1}{b_2} e^{ial_1} \sin b_2 l_1 + (-3a^2 + b_2^2) e^{ial_1} \cos b_2 l_1)}{(-2iab_2 e^{-ial_1} + ((-a^2\alpha_1 - ia\alpha_0 b_2 - a^2\alpha_2) - (ia\alpha_0 b_2 + b_2^2\alpha_1 + b_2^2\alpha_2)) e^{ial_1})}$

$\alpha_{20} = \frac{((b_2(-\alpha_3 b_2 - \alpha_5 b_2 - ia\alpha_4) - ia\alpha_4 b_2) e^{ial_1} + (b_1^2 - a^2) e^{-ial_1})}{(-2iab_2 e^{-ial_1} + ((-a^2\alpha_1 - ia\alpha_0 b_2 - a^2\alpha_2) - (ia\alpha_0 b_2 + b_2^2\alpha_1 + b_2^2\alpha_2)) e^{ial_1})}$

$\alpha_{21} = \frac{(\alpha_{18} - \alpha_{16}\alpha_{20})}{(1 - \alpha_{18}\alpha_{20})}$, $\alpha_{22} = \frac{(\alpha_{19} - \alpha_{17}\alpha_{20})}{(1 - \alpha_{18}\alpha_{20})}$

$$\alpha_{23} = \left(\begin{aligned} & (ia(a^2 - b_1^2) - 2iab_1^2)e^{-ial_1} \sinh b_1 l_1 + ((b_1^3 - a^2 b_1) - 2a^2 b_1) e^{-ial_1} \cosh b_1 l_1 \\ & + (2a^2 b_1 + b_2(b_1 b_2 + a^2 b_1))e^{ial_1} \cos b_2 l_1 + (2iab_1 b_2 + ia(b_1 b_2 + a^2 b_1))e^{ial_1} \sin b_2 l_1 \end{aligned} \right)$$

$$\alpha_{24} = \left(\begin{aligned} & (-ia(b_1^2 + a^2) - 2iab_1^2)e^{-ial_1} \cosh b_1 l_1 + (b_1(b_1^2 + a^2) - 2a^2 b_1)e^{-ial_1} \sinh b_1 l_1 \\ & + (\frac{2a^4}{b_2} - (b_2^3 - 3a^2 b_2))e^{ial_1} \sin b_2 l_1 + ((ab_2^2 - 3a^3)i - 2ia^3 b_2)e^{ial_1} \cos b_2 l_1 \end{aligned} \right)$$

$$\alpha_{25} = (\alpha_6 e^{-ial_1} + \alpha_8 e^{ial_1}) \alpha_{26} = (\alpha_{13} e^{ial_1} - \alpha_{14} e^{-ial_1})$$

$$\alpha_{27} = (\alpha_{21} \alpha_{25} + \alpha_{16} \alpha_{26} - \alpha_{21} \alpha_{18} \alpha_{26} - \alpha_{23}) \alpha_{28} = (\alpha_{21} \alpha_{18} \alpha_{26} + \alpha_{24} - \alpha_{21} \alpha_{25} - \alpha_{17} \alpha_{26})$$

2.4 Computer Program for Control System (Stability Test)

When examining all the cases that are taken to ensure that they are in a stable state or did not use the root locus method for the purpose of the statement of stability and it is found that all the cases of the installation (Simply support, cantilever, fixed with spring damper) taken in the case of instability and show below the case for cantilever in pressure (15bar) The following Figure 3 shows the instability.

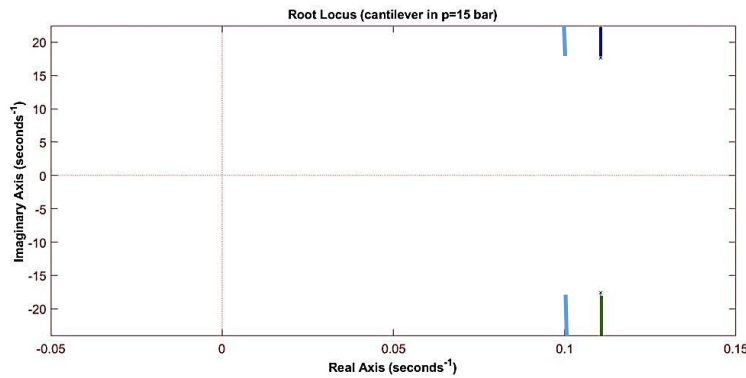


Figure 3. Shows the instability.

3. Results and Discussions

In this item we will discuss the change in the case of instability and change in position of instability using the root Locus with or without crack, the Figures 4 to 6 shows the change in the value of instability with various fixations (Simply support, cantilever, fixed with spring damper (K=77, C=5.73)) and the different types of pressure (5 bar, 10 bar, 15 bar) without crack. So, the Figure 4 Show instable in the simply support. It is noted that in this installation head for instability by increasing the pressure, where the values of mode response are large so that the vibration is clear in them as well as in cantilever also that show in Figure 5. Either in fixed with spring damper (K=77, C=5.73) as shown in Figure 6. In this installation, the increase in pressure leads to a small increase in instability and when comparing, there is a more stable state.

From Figure 7, it is clear that the instability state increases in the case of installation (simply support, cantilever) and the instability state decreases in the case of installation (fixed with spring damper). This indicates the large control that is done using spring and damper. The difference is clear and very large between the fixations and this is required to reach a more stable state.

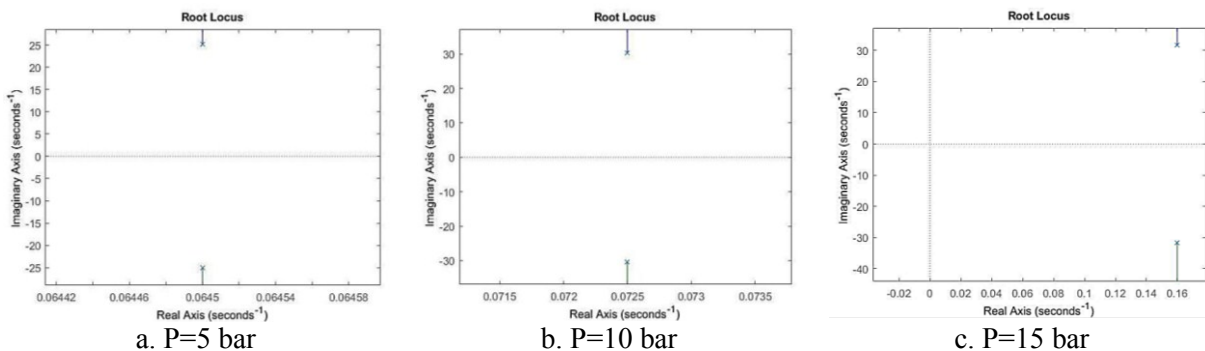


Figure 4. Instable with simply supported.

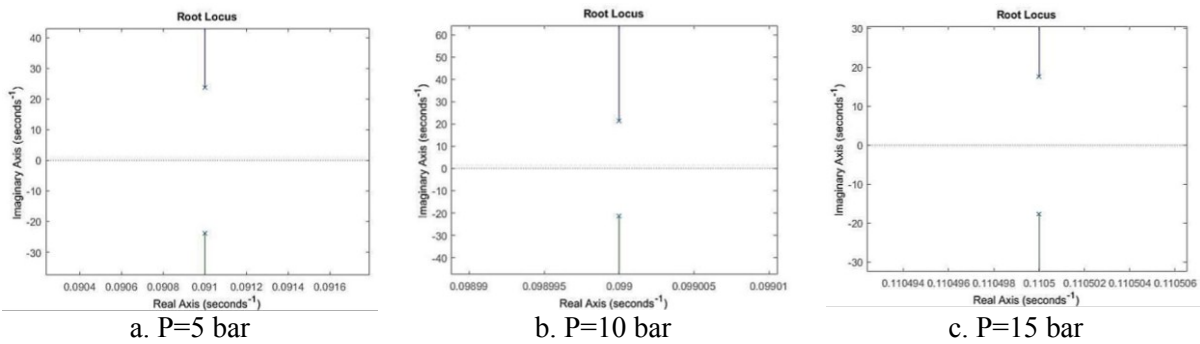


Figure 5. Instable with Cantilever.

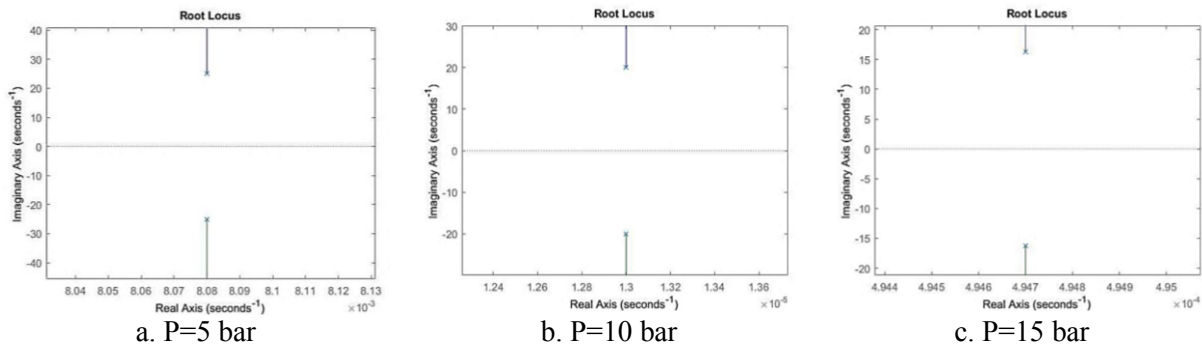


Figure 6. Instable with fixed with spring damper without crack.

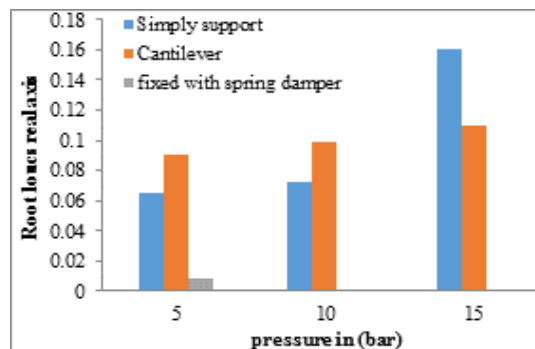


Figure 7. Comparison instable in different support without crack.

In the case of a crack, the Figure 8 shows the state of instability in the case of (10 bar) of pressure in simply support and for the crack is taken in different dimensions and depths ($l=0.25L_p$, $l=0.5L_p$, $dc=0.267t$, $dc=0.75t$) Note that in this installation non-stability may increase by increasing pressure. The values of modulation response is so large that the vibration is clear and special at ($dc=1.55mm$) ($l=150cm$) as well as cantilever as shown in Figure 9 and in fixed with spring damper ($K=77$, $C=5.73$) as shown in Figure 10. In this installation, the increase in pressure leads to a small increase in non-stability and when comparing, there is a more stable state.

The comparison shows the instability to (simply support, cantilever and fixed with spring damper) that is shown in Figures 11 to 13 the presence of a crack in different dimensions. It is noticed that the stability decrease by increasing the depth of the crack and distance from the end of the installation as the response increases and the natural frequency the stiffness decreases. In either of the following figures 14 to 17, it appears that the comparison between the different supports (Simply support, cantilever, fixed with spring damper) in different fault dimensions ($dc=0.75$) ($l=75$), ($dc=1.5$) ($l=75$) ($dc=0.75$) ($l=150$) ($dc=1.5$) ($l=150$) respectively Note that the installation of (fixed with spring damper) is superior in all cases and is more stable than the other supports (Simply support, cantilever) where it is very close and very close to stability and this achieves the goal of controlling the vibrations that occurs in the pipeline systems Using this support.

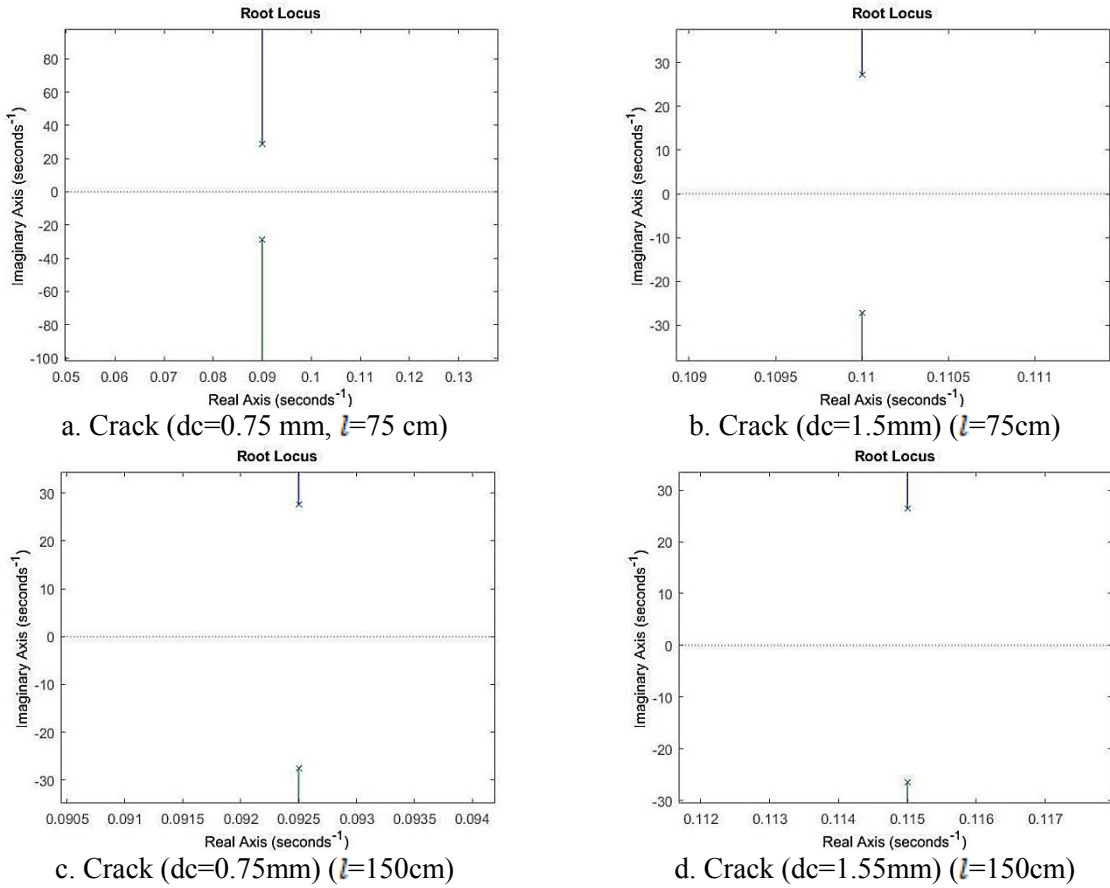


Figure 8. Instable with simply support with crack.

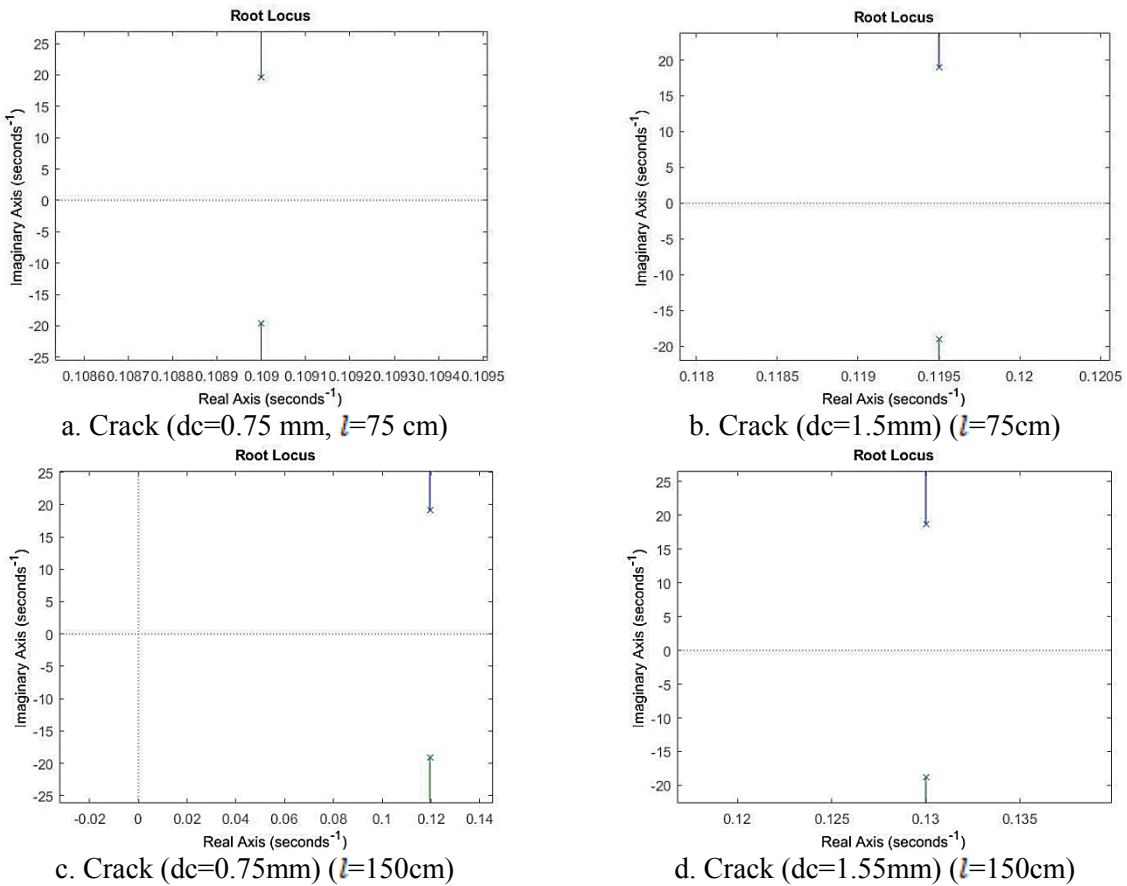


Figure 9. Instable with cantilever with crack.

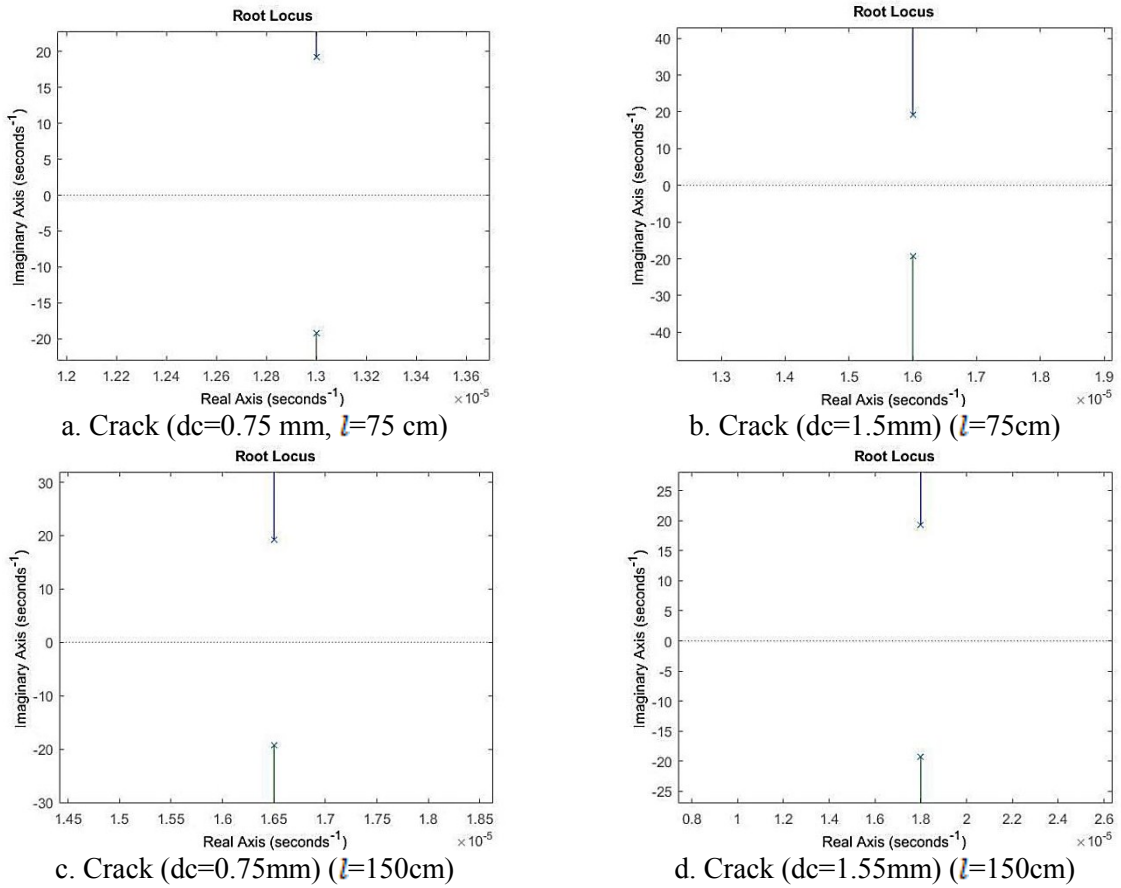


Figure 10. Instable with fixed with spring damper with crack.

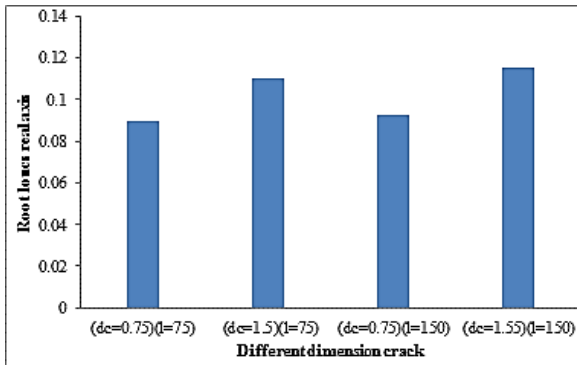


Figure 11. Comparison instable of Simply support with Different dimension crack.

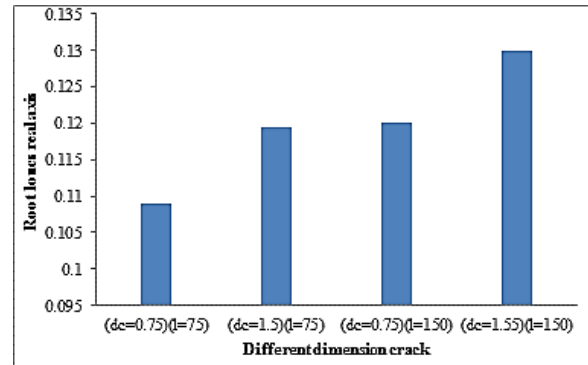


Figure 12. Comparison instable of cantilever with Different dimension crack.

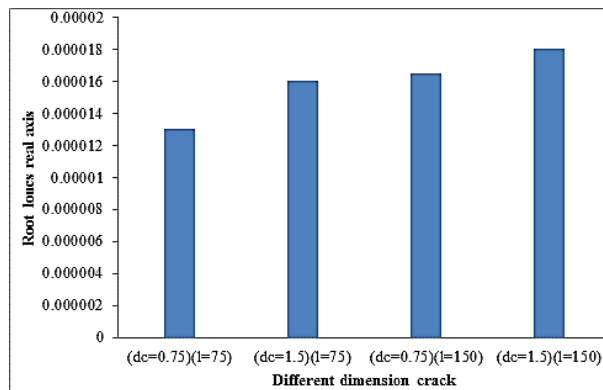


Figure 13. Comparison instable of fixed with spring damper with Different dimension crack.

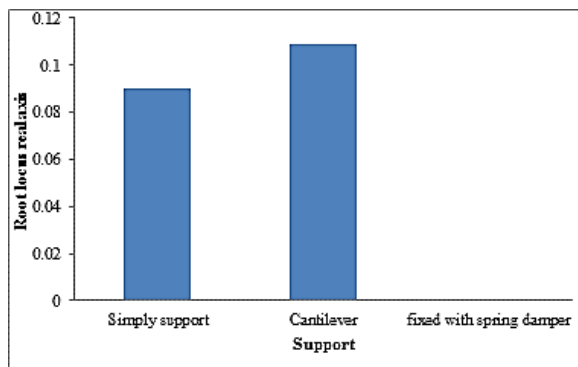


Figure 14. Comparison instable of Different support in ($dc=0.75$) ($l=75$) crack dimension.

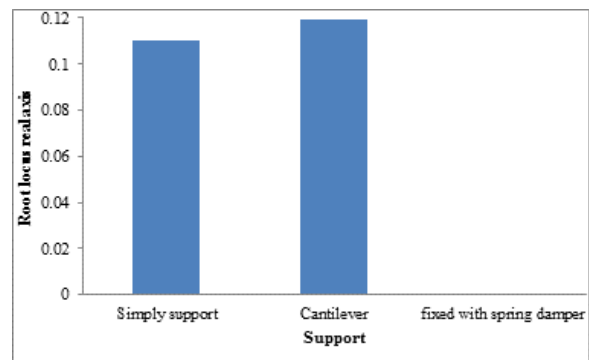


Figure 15. Comparison instable of Different support in ($dc=1.5$) ($l=75$) crack dimension.

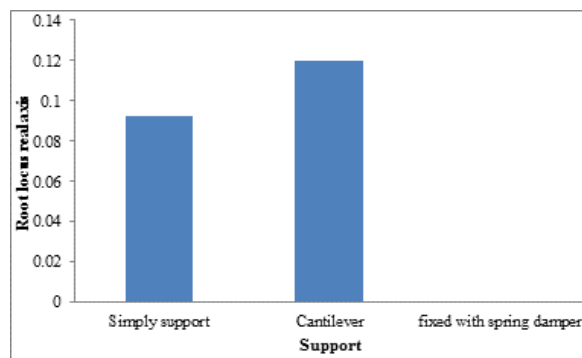


Figure 16. Comparison instable of Different support in ($dc=0.75$) ($l=150$) crack dimension.

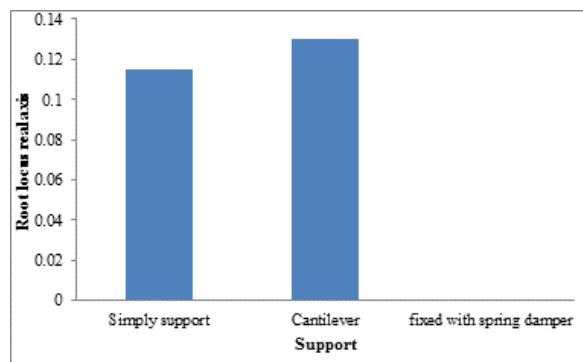


Figure 17. Comparison instable of Different support in ($dc=1.5$) ($l=150$) crack dimension.

4. Conclusion

The work presents an analytical solution for the stability investigation of pipe with crack effect and studding how to reduce the unstable behavior by adding a spring and damper system for the pipe. There, from the presented work can be concluded the following points, as,

1. The analytical solution was a perfect technique that can be used to solve the general equation of motion for pipe with and without crack effect and calculate the pipe stability with different parameters effect.
2. The instability state increases in the case of installation (simply support, cantilever) and the instability state decreases in the case of installation (fixed with spring damper). This indicates the large control that is done using spring and damper. The difference is clear and very large between the fixations and this is required to reach a more stable state.
3. The instability of pipe occurs due to crack defect of pipe and its increase with increasing the depth of the crack and distance from the end of the installation.

The installation of (fixed with spring damper) is superior in all cases and is more stable than the other supports (Simply support, cantilever) where it is very close and very close to stability and this achieves the goal of controlling the vibrations that occur in the pipeline systems Using this support

References

- [1] M. R. Ismail. Evaluating the Dynamical Behavior and Stability of Pipes Conveying Fluid. Ph.D. Thesis, Al-Nahrain University, College of Engineering, Mechanical Engineering Dept., 2011.
- [2] R. T. Faal, D. Derakhshan. Flow-induced vibration of pipeline on elastic support. *Procedia Engineering*, 14: 2986–2993, 2011.
- [3] M. J. Jweeg, T. J. Ntayeesh. Active vibration control of pipes conveying fluid using piezoelectric actuators. *Journal of multidisciplinary engineering science and technology*, 2(8), 2015.
- [4] M. J. Jweeg, T. J. Ntayeesh. Dynamic Analysis of Pipe Conveying Fluid Using Analytical and Experimental Verification with the aid of smart material. *International Journal of Science and Research*, 4(12): 1594-1605, 2015.

- [5] M. Al-Waily, M. A. R. S. Al-Baghdadi, R. H. Al-Khayat. Flow Velocity and Crack Angle Effect on Vibration and Flow Characterization for Pipe Induce Vibration. *International Journal of Mechanical & Mechatronics Engineering*, 17(5), 2017.
- [6] M. J. Jweeg, E. Q. Hussein, K. I. Mohammed. A suggested analytical solution for dynamic behavior of a cracked pipe conveying fluid. *International Journal of Energy and Environment*, 9(1): 95-102, 2018.
- [7] D. S. Hussein, M. Al-Waily. Active Vibration Control Analysis of Pipes Conveying Fluid Rested on Different Supports using State-Space Method. *International Journal of Energy and Environment*, 10(6): 329-344, 2019.
- [8] D. S. Hussein, M. Al-Waily. Frequency Domain Analysis by using the Bode Diagram Method of Pipes Conveying Fluid. *International Journal of Energy and Environment*, 10(6): 345-358, 2019.
- [9] D. S. Hussein, M. Al-Waily. Experimental investigation of an active control system for vibration a pipe conveying fluid. *International Journal of Energy and Environment*, 11(1): 29-46, 2020.
- [10] D. S. Hussein, M. Al-Waily. Nyquist's theorem in active vibration control system of conservative and non conservative pipes conveying fluid. *International Journal of Energy and Environment*, 11(1): 61-78, 2020.
- [11] D. S. Hussein, M. Al-Waily. Root locus theory in active vibration control system of pipes conveying fluid rested on different supports. *International Journal of Energy and Environment*, 11(1): 79-96, 2020.
- [12] J. J. Di Steffano, A. R. Stubberud, I. J. Williams. *Feedback and control systems*. Schaums outline series, McGraw-Hill, 1967.
- [13] M. Al-Waily. A Suggested Analytical Solution of Oblique Crack Effect on The Beam Vibration. *International Journal of Energy And Environment*, 6(3), 2015.
- [14] M. Al-Waily. Analytical and Experimental Investigations Vibration Study of Isotropic and Orthotropic Composite Plate Structure with Various Crack Effect. *International Energy and Environment Foundation*, 2017.
- [15] S. M. Abbas, A. M. Takhakh, M. A. Al-Shammari, M. Al-Waily. Manufacturing and Analysis of Ankle Disarticulation Prosthetic Socket (SYMES). *International Journal of Mechanical Engineering and Technology*, 9(7): 560-569, 2018.
- [16] S. M. Abbas, K. K. Resan, A. K. Muhammad, M. Al-Waily. Mechanical and Fatigue Behaviors of Prosthetic for Partial Foot Amputation with Various Composite Materials Types Effect. *International Journal of Mechanical Engineering and Technology*, 9(9): 383-394, 2018.
- [17] M. A. Al-Shammari, M. Al-Waily. Analytical Investigation of Buckling Behavior of Honeycombs Sandwich Combined Plate Structure. *International Journal of Mechanical and Production Engineering Research and Development*, 8(4): 771-786, 2018.
- [18] D. H. J. Al-Zubaidi, M. Al-Waily, E. Q. Hussein, M. A. R. S. Al-Baghdadi. Experimental and Numerical Temperature Distribution Study for Harmonic Vibration Beam with and without Crack Effect. *International Journal of Energy and Environment*, 10(6): 373-384, 2019.
- [19] M. Al-Waily, I. Q. Al Saffar, S. G. Hussein, M. A. Al-Shammari. Life Enhancement of Partial Removable Denture made by Biomaterials Reinforced by Graphene Nanoplates and Hydroxyapatite with the Aid of Artificial Neural Network. *Journal of Mechanical Engineering Research and Developments*, 43(6): 269-285, 2020.
- [20] E. K. Njim, M. Al-Waily, S. H. Bakhy. A Review of the Recent Research on the Experimental Tests of Functionally Graded Sandwich Panels. *Journal of Mechanical Engineering Research and Developments*, 44(3): 420-441, 2021.
- [21] Z. A. A. Abud Ali, A. A. Kadhim, R. H. Al-Khayat, M. Al-Waily. Review Influence of Loads upon Delamination Buckling in Composite Structures. *Journal of Mechanical Engineering Research and Developments*, 44(3): 392-406, 2021.
- [22] E. K. Njim, S. H. Bakhy, M. Al-Waily. Analytical and numerical free vibration analysis of porous functionally graded materials (FGPMs) sandwich plate using Rayleigh-Ritz method. *Archives of Materials Science and Engineering*, 110(1): 27-41, 2021.
- [23] T. S. N. Aswad, M. A. R. S. Al-Baghdadi, M. Al-Waily, M. A. Bin Razali. Performance Enhancement of a Photovoltaic Cell Working in Hot Environment Conditions using Al₂O₃ Nanofluids: A CFD Study. *International Journal of Nanoelectronics and Materials*, 14(4): 317-328, 2021.
- [24] M. A. Al-Shammari, M. A. Husain, M. Al-Waily. Free Vibration Analysis of Rectangular Plates with Cracked Holes. *3rd International Scientific Conference of Alkafeel University, AIP Conference Proceedings*, 2386, 2022.
- [25] Z. A. A. Abud Ali, A. M. Takhakh, M. Al-Waily. A review of use of nanoparticle additives in lubricants to improve its tribological properties. *Materials Today: Proceedings*, 52(3): 1442-1450, 2022.

- [26] M. A. Al-Shammari, M. Al-Waily. Theoretical and Numerical Vibration Investigation Study of Orthotropic Hyper Composite Plate Structure. *International Journal of Mechanical & Mechatronics Engineering*, 14(6), 2014.
- [27] A. A. Alhumdany, M. Al-Waily, M. H. Kadhim. Theoretical analysis of fundamental natural frequency with different boundary conditions of isotropic hyper composite plate. *International Journal of Energy and Environment*, 7(3), 2016.
- [28] M. Al-Waily, K. K. Resan, A. H. Al-Wazir, Z. A. A. Abud Ali. Influences of Glass and Carbon Powder Reinforcement on the Vibration Response and Characterization of an Isotropic Hyper Composite Materials Plate Structure. *International Journal of Mechanical & Mechatronics Engineering*, 17(6), 2017.
- [29] J. S. Chiad, M. Al-Waily, M. A. Al-Shammari. Buckling Investigation of Isotropic Composite Plate Reinforced by Different Types of Powders. *International Journal of Mechanical Engineering and Technology*, 9(9): 305–317, 2018.
- [30] D. H. J. Al-Zubaidi, M. Al-Waily, E. Q. Hussein. Analytical investigation of crack depth and position effect onto beam force vibration response with various harmonic frequency influence. *International Journal of Energy and Environment*, 11(1): 1-28, 2020.
- [31] S. G. Hussein, M. A. Al-Shammari, A. M. Takhakh, M. Al-Waily. Effect of Heat Treatment on Mechanical and Vibration Properties for 6061 and 2024 Aluminum Alloys. *Journal of Mechanical Engineering Research and Developments*, 43(1): 48-66, 2020.
- [32] E. N. Abbas, M. Al-Waily, T. M. Hammza, M. J. Jweeg. An Investigation to the Effects of Impact Strength on Laminated Notched Composites used in Prosthetic Sockets Manufacturing. *IOP Conference Series: Materials Science and Engineering*, 2nd International Scientific Conference of Al-Ayen University, 928, 2020.
- [33] A. A. Kadhim, E. A. Abbod, A. K. Muhammad, K. K. Resan, M. Al-Waily. Manufacturing and Analyzing of a New Prosthetic Shank with Adapters by 3D Printer. *Journal of Mechanical Engineering Research and Developments*, 44(3): 383-391, 2021.
- [34] Q. H. Jebur, M. J. Jweeg, M. Al-Waily, H. Y. Ahmad, K. K. Resan. Hyperelastic models for the description and simulation of rubber subjected to large tensile loading. *Archives of Materials Science and Engineering*, 108(2): 75-85, 2021.
- [35] M. J. Jweeg, K. I. Mohammed, M. H. Tolephih, M. Al-Waily. Investigation into the Distribution of Erosion-Corrosion in the Furnace Tubes of Oil Refineries. *Materials Science Forum*, 1039: 165-181, 2021.
- [36] S. M. J. Haider, A. M. Takhakh, M. Al-Waily. A Review Study on Measurement and Evaluation of Prosthesis Testing Platform during Gait Cycle within Sagittal Plane. *14th International Conference on Developments in eSystems Engineering, IEEE Xplore*, 2021.
- [37] S. H. Bakhy, M. Al-Waily, M. A. Al-Shammari. Analytical and numerical investigation of the free vibration of functionally graded materials sandwich beams. *Archives of Materials Science and Engineering*, 110(2): 72-85, 2021.
- [38] E. K. Njim, S. H. Bakhy, M. Al-Waily. Analytical and Numerical Investigation of Buckling Behavior of Functionally Graded Sandwich Plate with Porous Core. *Journal of Applied Science and Engineering*, 25(2): 339-347, 2022.
- [39] S. M. J. Haider, A. M. Takhakh, M. Al-Waily, Y. Saadi. Simulation of Gait Cycle in Sagittal Plane for Above-Knee Prosthesis. *3rd International Scientific Conference of Alkafeel University, AIP Conference Proceedings*, 2386, 2022.
- [40] M. Al-Waily. Analytical and Numerical Buckling and Vibration Investigation of Isotropic and Orthotropic Hyper Composite Materials Structures. *International Energy and Environment Foundation*, 2015.
- [41] M. Al-Waily, A. A. Deli. A suggested analytical solution of buckling investigation for beam with different crack depth and location effect. *International Journal of Energy and Environment*, 7(3), 2016.
- [42] M. J. Jweeg, M. Al-Waily. Experimental and numerical analysis of cross-ply and angle-ply composite laminated plates having various shapes of cut outs. *International Journal of Energy and Environment*, 7(6), 2016.
- [43] A. A. Kadhim, M. Al-Waily, Z. A. A. Abud Ali, M. J. Jweeg, K. K. Resan. Improvement Fatigue Life and Strength of Isotropic Hyper Composite Materials by Reinforcement with Different Powder Materials. *International Journal of Mechanical & Mechatronics Engineering*, 18(2), 2018.
- [44] M. J. Jweeg, M. Al-Waily, A. K. Muhammad, K. K. Resan. Effects of Temperature on the Characterisation of a New Design for a Non-Articulated Prosthetic Foot. *IOP Conference Series: Materials Science and Engineering*, 2nd International Conference on Engineering Sciences, 433, 2018.

- [45] M. A. Al-Shammari, Q. H. Bader, M. Al-Waily, A. M. Hasson. Fatigue Behavior of Steel Beam Coated with Nanoparticles under High Temperature. *Journal of Mechanical Engineering Research and Developments*, 43(4): 287-298, 2020.
- [46] M. Al-Waily, M. H. Tolephih, M. J. Jweeg. Fatigue Characterization for Composite Materials used in Artificial Socket Prostheses with the Adding of Nanoparticles. *IOP Conference Series: Materials Science and Engineering*, 2nd International Scientific Conference of Al-Ayen University, 928, 2020.
- [47] N. D. Fahad, A. A. Kadhim, R. H. Al-Khayat, M. Al-Waily. Effect of SiO₂ and Al₂O₃ Hybrid Nano Materials on Fatigue Behavior for Laminated Composite Materials Used to Manufacture Artificial Socket Prostheses. *Materials Science Forum*, 1039: 493-509, 2021.
- [48] S. A. Mechi, M. Al-Waily, A. Al-Khatat. The Mechanical Properties of the Lower Limb Socket Material Using Natural Fibers: A Review. *Materials Science Forum*, 1039: 473-492, 2021.
- [49] T. S. N. Aswad, M. A. Bin Razali, M. Al-Waily. Numerical Study of the Shape Obstacle Effect on Improving the Efficiency of Photovoltaic Cell. *Journal of Mechanical Engineering Research and Developments*, 44(2): 209-224, 2021.
- [50] M. Al-Baghdadi, M. J. Jweeg, M. Al-Waily. Analytical and Numerical Investigations of Mechanical Vibration in the Vertical Direction of a Human Body in a Driving Vehicle using Biomechanical Vibration Model. *Pertanika Journal of Science & Technology*, 29(4), 2021.
- [51] M. Al-Waily, M. J. Jweeg, M. A. Al-Shammari, K. K. Resan, A. M. Takhakh. Improvement of Buckling Behavior of Composite Plates Reinforced with Hybrids Nanomaterials Additives. *Materials Science Forum*, 1039: 23-41, 2021.
- [52] E. K. Njim, S. H. Bakhy, M. Al-Waily. Analytical and numerical flexural properties of polymeric porous functionally graded (PFGM) sandwich beams. *Journal of Achievements in Materials and Manufacturing Engineering*, 110(1): 5-15, 2022.
- [53] R. H. Al-Khayat, A. W. A. Al-Fatlawi, M. A. R. S. Al-Baghdadi, M. Al-Waily. Water hammer phenomenon in pumping stations: A stability investigation based on root locus. *Open Engineering*, 12: 254-262, 2022.
- [54] E. K. Njim, S. H. Bakhy, M. Al-Waily. Experimental and numerical flexural analysis of porous functionally graded beams reinforced by (Al/Al₂O₃) nanoparticles. *International Journal of Nanoelectronics and Materials*, 15(2): 91-106, 2022.
- [55] M. J. Jweeg, M. Al-Waily, A. A. Deli. Theoretical and Numerical Investigation of Buckling of Orthotropic Hyper Composite Plates. *International Journal of Mechanical & Mechatronics Engineering*, 15(4), 2015.
- [56] M. Al-Waily. Analytical and Numerical Thermal Buckling Analysis Investigation of Unidirectional and Woven Reinforcement Composite Plate Structural. *International Journal of Energy and Environment*, 6(2), 2015.
- [57] K. K. Resan, A. A. Alasadi, M. Al-Waily, M. J. Jweeg. Influence of Temperature on Fatigue Life for Friction Stir Welding of Aluminum Alloy Materials. *International Journal of Mechanical & Mechatronics Engineering*, 18(2), 2018.
- [58] M. J. Jweeg, K. K. Resan, E. A. Abbod, M. Al-Waily. Dissimilar Aluminium Alloys Welding by Friction Stir Processing and Reverse Rotation Friction Stir Processing. *IOP Conference Series: Materials Science and Engineering*, International Conference on Materials Engineering and Science, 454, 2018.
- [59] H. J. Abbas, M. J. Jweeg, M. Al-Waily, A. A. Diwan. Experimental Testing and Theoretical Prediction of Fiber Optical Cable for Fault Detection and Identification. *Journal of Engineering and Applied Sciences*, 14(2): 430-438, 2019.
- [60] A. M. Jaafar, M. Al-Waily. Calculation of Elastic Deformation under the Influence of High Velocity Impact on Composite Plate Structures. *International Journal of Energy and Environment*, 10(6): 359-372, 2019.
- [61] M. Al-Waily, M. A. Al-Shammari, M. J. Jweeg. An Analytical Investigation of Thermal Buckling Behavior of Composite Plates Reinforced by Carbon Nano Particles. *Engineering Journal*, 24(3), 2020.
- [62] E. N. Abbas, M. J. Jweeg, M. Al-Waily. Fatigue Characterization of Laminated Composites used in Prosthetic Sockets Manufacturing. *Journal of Mechanical Engineering Research and Developments*, 43(5): 384-399, 2020.
- [63] S. H. Bakhy, M. Al-Waily. Development and Modeling of a Soft Finger in Robotics Based on Force Distribution. *Journal of Mechanical Engineering Research and Developments*, 44(1): 382-395, 2021.
- [64] S. A. Mechi, M. Al-Waily. Impact and Mechanical Properties Modifying for Below Knee Prosthesis Socket Laminations by using Natural Kenaf Fiber. 3rd International Scientific Conference of Engineering Sciences and Advances Technologies, *Journal of Physics: Conference Series*, 1973, 2021.

- [65] E. K. Njim, S. H. Bakhy, M. Al-Waily. Analytical and Numerical Investigation of Free Vibration Behavior for Sandwich Plate with Functionally Graded Porous Metal Core. *Pertanika Journal of Science & Technology*, 29(3): 1655-1682, 2021.
- [66] E. K. Njim, S. H. Bakhy, M. Al-Waily. Free vibration analysis of imperfect functionally graded sandwich plates: analytical and experimental investigation. *Archives of Materials Science and Engineering*, 111(2): 49-65, 2021.
- [67] E. K. Njim, S. H. Bakhy, M. Al-Waily. Optimisation Design of Functionally Graded Sandwich Plate with Porous Metal Core for Buckling Characterisations. *Pertanika Journal of Science & Technology*, 29(4): 3113-3141, 2021.
- [68] R. H. Al-Khayat, A. A. Kadhim, M. A. R. S. Al-Baghdadi, M. Al-Waily. Flow parameters effect on water hammer stability in hydraulic system by using state-space method. *Open Engineering*, 12: 215-226, 2022.
- [69] M. R. Ismail, M. Al-Waily, A. A. Kadhim. Biomechanical Analysis and Gait Assessment for Normal and Braced Legs. *Int. Journal of Mechanical & Mechatronics Engineering*, 18(3), 2018.
- [70] D. H. J. Al-Zubaidi, M. Al-Waily, E. Q. Hussein, M. A. R. S. Al-Baghdadi. A Suggested Analytical Investigation of Heat Generation Inducing into Vibration Beam Subjected to Harmonic Loading. *International Journal of Energy and Environment*, 9(5): 499-514, 2018.
- [71] D. H. J. Al-Zubaidi, M. Al-Waily, E. Q. Hussein. Analytical Heat Generation Investigation for Forced Vibration Beam with Different Crack Characterizations Influence. *International Journal of Energy and Environment*, 10(1): 33-48, 2019.
- [72] M. Al-Waily, N. A. A. Al-Roubaiee, E. Q. Hussein. Mechanical behavior investigation for hip joint with inclination angle influence by manufacturing and design simulator instrument machine. *International Journal of Energy and Environment*, 11(1): 47-60, 2020.
- [73] E. A. Abbod, M. Al-Waily, Z. M. R. Al-Hadrayi, K. K. Resan, S. M. Abbas. Numerical and Experimental Analysis to Predict Life of Removable Partial Denture. *IOP Conference Series: Materials Science and Engineering*, 1st International Conference on Engineering and Advanced Technology, 870, 2020.
- [74] M. Al-Waily, A. M. Jaafar. Energy balance modelling of high velocity impact effect on composite plate structures. *Archives of Materials Science and Engineering*, 111(1): 14-33, 2021.
- [75] M. J. Jweeg, Z. Kh. Hamdan, A. H. Majeed, K. K. Resan, M. Al-Waily. A new method for measurement the residual stresses in friction stir welding. *Archives of Materials Science and Engineering*, 112(2): 63-69, 2021.
- [76] S. A. Mechi, M. Al-Waily. Manufacturing and mechanical behavior investigation of prosthetic below knee socket by using natural kenaf fiber. *International Journal of Energy and Environment*, 12(1): 45-62, 2021.
- [77] E. K. Njim, S. H. Bakhy, M. Al-Waily. A Study on the Influence of Stress Ratio and Loading Mode on Fatigue Life Characteristics of Porous Functionally Graded Polymeric Materials. *International Journal of Energy and Environment*, 12(2): 115-128, 2021.
- [78] S. A. Mechi, M. Al-Waily. Fatigue Characterizations Modifying for Below Knee Prosthesis Composite Materials by using Natural Knitted Kenaf Reinforcement Fibers. *International Journal of Energy and Environment*, 12(2): 87-102, 2021.